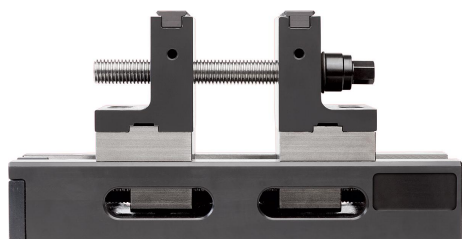
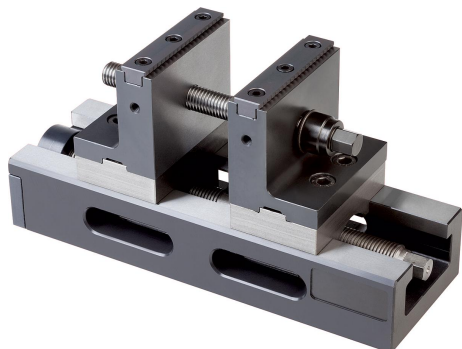
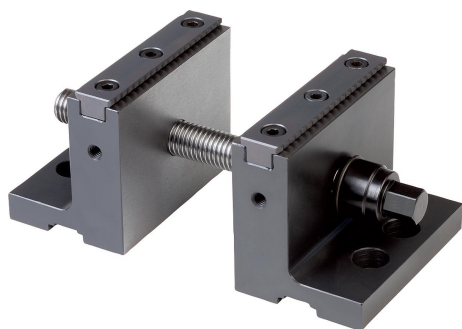


## Step jaw attachment for 5-axis machining

### Item description/product images



### Description

#### Material, version:

Step jaw hardened steel, clamping faces ground.

Grip strip hardened steel

#### Note for ordering:

High attachment step jaws in pairs with two gripper inserts and three different lengths of clamping spindle.

#### Note:

The workpiece is first centred using the lower centring spindle, then finally clamped using the upper clamping spindle.

#### Basic set:

For 80 mm jaw width.

Supplied with a pair of high add-on step jaws with 2 gripper inserts and 3 clamping spindles in various lengths.

1. length 80 mm clamping range 6mm - 35mm.
2. length 140 mm clamping range 6mm - 95mm.
3. length 200 mm clamping range 6mm - 155mm.

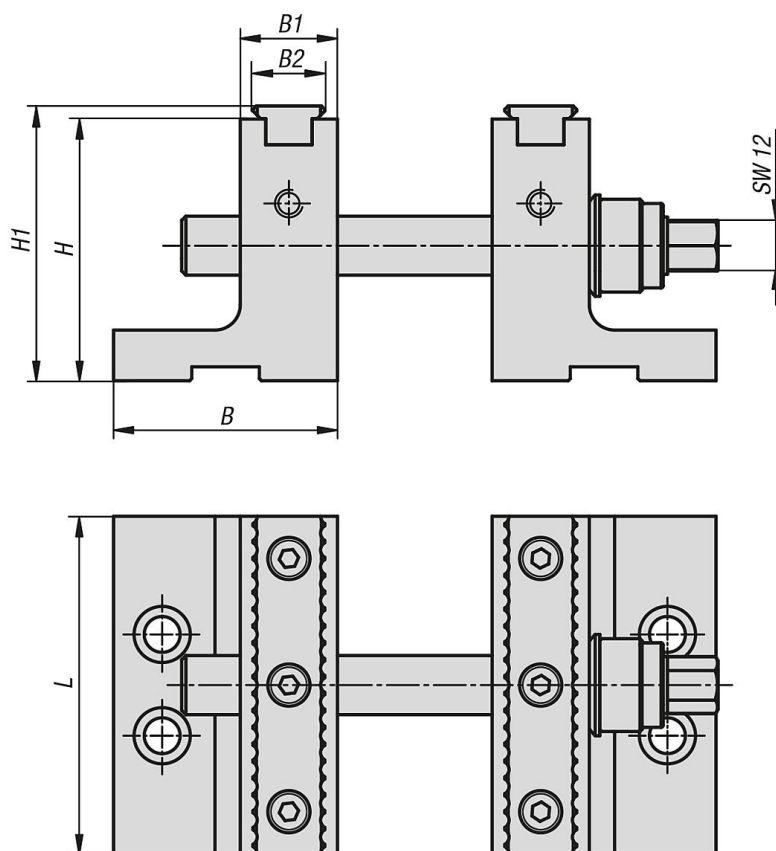
#### Advantages:

Ideal for 5-side machining. High setup on the machine table for 5-axis machines.

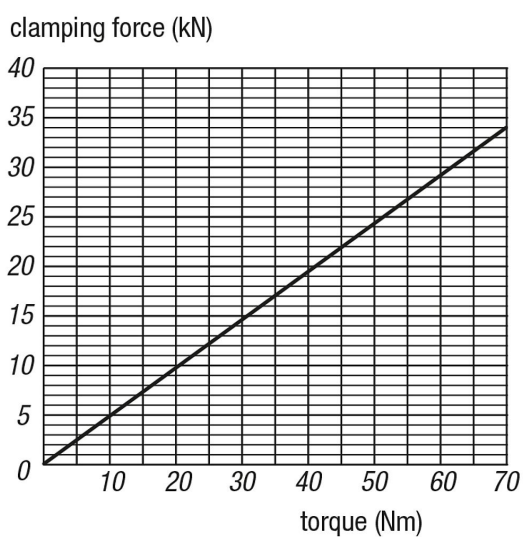
Clamping force directly under the workpiece. The attachment jaws can be retrofitted for the 80 mm and 125 mm centric vices. The workpiece is first centred using the lower centring spindle, then finally clamped using the upper clamping spindle.

# Step jaw attachment for 5-axis machining

## Drawings



clamping force diagram



## Overview of items

| Order No.  | Version 1            | B  | B1 | B2 | H  | H1   | L   | weight<br>kg |
|------------|----------------------|----|----|----|----|------|-----|--------------|
| K1115.0801 | for 5-axis machining | 53 | 23 | 17 | 62 | 65,1 | 80  | 2,689        |
| K1115.1251 | for 5-axis machining | 67 | 23 | 17 | 90 | 93,1 | 125 | 6,32         |

## Step jaw attachment for 5-axis machining

Overview of items

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